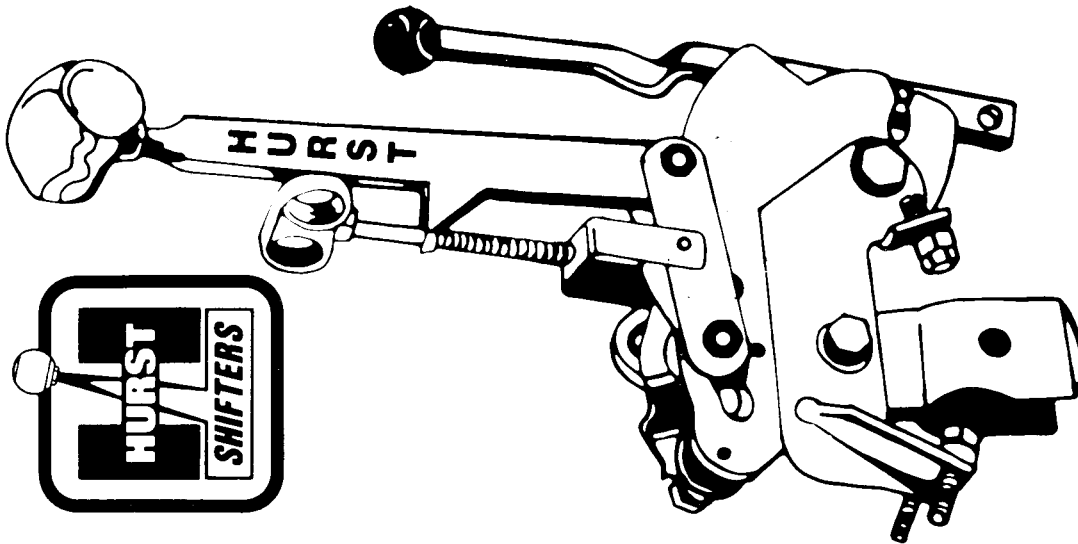




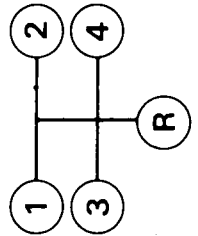
V-GATE 2 4-SPEED SHIFTER #3738174

FORD 1965 - 1975
BW T-10, Super T-10
9 BOLT SIDE COVER

FAR-REAR LOCATION 19" FROM FRONT TRANS FLANGE
TO FORWARD BOLT ON TAIL HOUSING. MOUNTING BRACKET BOLT PATTERN.



V-GATE 2 SHIFT PATTERN



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CONSUMER SERVICE

A highly trained Consumer Service Department is maintained by Hurst Shifter to answer your technical questions, provide additional product information and offer various recommendations. See your local retailer of Hurst products for specific prices.

For best results, Consumer Service calls, correspondence and warranty questions should be directed to the following address:

HURST SHIFTER
8700 Brookpark Rd.
Cleveland, Ohio 44129-6899
Phone: (216) 398-6300
(9:30 a.m. — 5:00 p.m. EST)

NOTE: READ INSTRUCTIONS CAREFULLY

WARNING: The wheels must be blocked securely to eliminate any possibility of vehicle movement during installation. If car is raised for ease of installation, make sure to use quality jack stands or ramps of equal height at all four corners. Above all, make certain vehicle will not move or fall off supporting devices during installation. Do not remove transmission. **NOTE:** It is necessary to modify floor pan to accommodate shifter.

1. This shifter was designed for Competition use only. Floor pan must be modified to accommodate the unit.
2. Check all parts and part numbers in kit with part numbers listed on instruction sheet parts list.
3. Install adapter plate on tailshaft housing as shown. (Detail A), using Hex-head cap screws and washers. Tighten securely.
4. Place spacers between shifter and adapter plate. Install shifter on adapter plate using 1/2" bolts and lockwashers supplied. Tighten securely.
5. Insert neutral alignment shaft.
6. There are two sizes of steel bushings in the parts kit. Lubricate the larger bushings with a lightweight grease and insert into the transmission arms as shown (Detail A). Fasten the rods to the arms with spring clips.
7. Thread the rod pivots part way onto rods. Install the arms and rods on the transmission using the existing nuts, washers and lockwashers. (Check Detail A) for correct positioning of arms and rods.
8. Rotate both transmission arms to neutral position. Lubricate the pivot bushings (smaller bushings) with a lightweight grease and insert bushings into the shifting forks (Detail A). Thread the rod pivots up or down the rods until they slip into the pivot bushings in the shifting forks. Insert spring

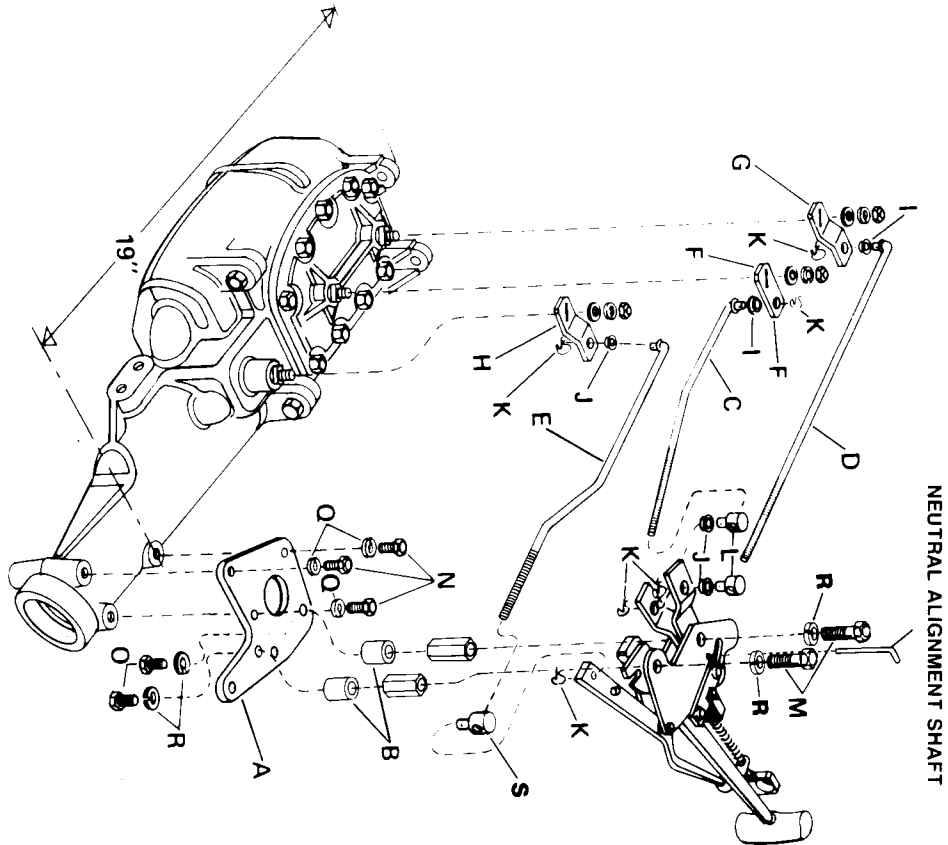
9. Adjust reverse pivot to a position where the pin in the reverse lever is just clear of the reverse lock slot. (Detail B). Insert pivot into lever with no bushing. Remove neutral alignment shaft.
10. Check alignment by shifting through the pattern. If the adjustment is not satisfactory, re-adjust one or more rod pivot until desired action is attained. Grasping the Thandle, pull up on trigger mechanism and shift forward into 1st gear. Release trigger and shift straight back into 2nd, straight forward into 3rd, and again straight back into 4th. Reverse can only be engaged when shifter is in neutral position. When in reverse, shifter is locked. To avoid damage, do not try to shift into any other gear when reverse is engaged. To down shift, just reverse the pattern.

Lubrication - Every 25 runs or 3,000 - 5,000 road miles. Lubricate all moving parts including the rod and pivot bushings with a lightweight grease.

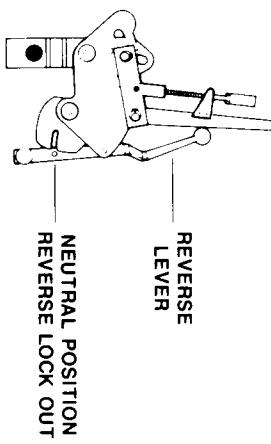
A ADAPTER PLATE	1179026
B SPACERS	2281060
C ROD, 1st - 2nd	2136117
D ROD, 3rd - 4th	2136106
E ROD, Reverse	2136127
F ARM, 1st - 2nd	1058039
G ARM, 3rd - 4th	1058032
H ARM, Reverse	1058040
I BUSHING, ARM	
J BUSHING, PIVOT	
K SPRING CLIP	1191052
L ROD PIVOT	
M HEX BOLT 1/2-13 x 1 1/4"	
N HEX HEAD CAP SCREW 5/16" x 1 1/4" N.C.	
O HEX BOLT 1/2 - 13 x 2 1/4"	
P LOCKWASHER 5/16"	
R LOCKWASHER 1/2"	
S ROD PIVOT	1191051

Kit Pack available from retailer
Order **332 1657**
DO NOT REMOVE TRANSMISSION

DETAIL A



DETAIL B



#373 8174